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|  | Leveling Drill Shack Procedure | | | | |
| | Reference #: | Revision: | Approval Date: | Author | Media |
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1. Safety rules for this procedure:

Fit for Work, Risk Assessment

2. Steps to do:

1-Perform a meeting where drill crew, heavy equipment operator and geologist are present at the target location, ensure everyone is fit for work. Geologist will inform the group where the drill will be placed (often front sight, back sights and collar are posted). The importance of staying out of the heavy equipment and drill's line of fire is taught to inexperienced participants. The use of high visibility clothing must be worn by all participants. Standardized hand signals are discussed so no one gets confused.

2- If Rig Aligner tools are not used, a geologist will give hand signals to the operator on where to position the drill. Because the geologist is often "sighting in" the drill, using their compass, on the opposite side of the drill from the operator, drill crew are to be in the sight of both geologist and operator relaying the geologist's hand signals to the operator. Hand signals, eye contact with operator and movement of heavy equipment proceed until the Geologist is satisfied that the drill is sufficiently aligned.

3- Drill crew measures the level of the drill floor and if necessary wood blocking must be put under the lower skid corners.

4- If the shack needs blocking under all or some of the skid corners a ½" thick chain will be threaded through the hole at the tip of the drills skids (sometimes threaded through both skids at the same time) and then hooked through the hole in the top corner of a bull dozers blade. The bull dozers blade must be positioned directly above the balance point of the load to prevent the drill from swinging out of alignment. The bulldozer is put into neutral track gear.

5 - The upward hand signal is given to the operator and he begins to lift the skid(s) until the desired height of the drill crew, the hand signal to stop motion is given to the operator. The operator at this point takes his hands off the control levers and shows his hands to the drill crew until another hand signal is given by the drill crew.

6 -One of the drill crew places desired wood blocking under the drill skid(s) in a way that they don't have a body part directly under a suspended load. As soon as drill crew have regain visibility with each other and the operator, a hand signal to lower the load to the ground is given, and the load is placed back to the ground. With out disconnecting the chain from the bulldozer, the drill crew measures the level of the drill floor. And steps 5 and 6 may repeated until the desired level of the drill is attained.

7 -Chain is disconnected and hand signal to reverse away from the drill is given to the operator.

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3. Verification the compliance of this procedure:

Drill Inspection completed by the Driller. CAT Inspection completed by the Operator.

| Author | Description of version changes (Control of changes): | Revision Control: | Date: |
|---------------|---|--------------------------|-------------------|
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